ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Spruce decorative panels

Maler Oy

EPD HUB, EPD number HUB-3186
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Created with One Click LCA

MALER
Laatua Viimeistelyyn

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Maler Oy
Address	Joutsentie 2, 84100 Ylivieska
Contact details	maler@maler.fi
Website	https://maler.fi/

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with modules A4-A5, C1-C4, D
EPD author	Lauri Pulkkinen, A-Insinöörit Suunnittelu Oy
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Imane Uald Lamkaddam as an authorized verifier for EPD Hub

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Spruce decorative panels
Additional labels	– STS3 PN TK 14X95X2100 PV – Paneeli STP-10 Ymp. Pont. 14x120x2385 TK Kuusi SPA Huurre
Product reference	
Place of production	Ylivieska, Finland
Period for data	2023
Averaging in EPD	Average product
Variation in GWP-fossil for A1-A3	< 22%

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg of produced product with moisture content of 15%
Declared unit mass	1 kg
GWP-fossil, A1-A3 ($kgCO_2e$)	2,07E-01
GWP-total, A1-A3 ($kgCO_2e$)	-1,07E+00
Secondary material, inputs (%)	0
Secondary material, outputs (%)	100
Total energy use, A1-A3 (kWh)	1.68
Net freshwater use, A1-A3 (m^3)	0

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Maler Oy is a Finnish family-owned company, established in 1989.
Our core business is manufacturing interior products from wood or wood fiber boards for dry and damp indoor spaces.

Our main products are interior ceiling and wall panels, as well as mouldings, which offer an easy way to finish indoor surfaces with style and high quality.

We serve both international and domestic markets.

PRODUCT DESCRIPTION

For those who prefer wooden products, we offer a broad selection of plain wood or surface treated panels. Our wooden panels are made of high-quality pine or spruce.

The wood used in our products is Finnish, and PEFC™ or FSC© certified. Our wooden panels are also CE marked. The materials of our wooden products have designated quality standards that guide the allowed properties of each type of wood material.

Further information can be found at https://maler.fi/.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	0	-
Minerals	0	-
Fossil materials	2	EU
Bio-based materials	98	EU

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0,35
Biogenic carbon content in packaging, kg C	0,00

Note: 1kg biogenic carbon is equivalent to 44/12 kg of CO2

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg of produced product with moisture content of 15%
Mass per declared unit	1 kg
Functional unit	
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Manufacturing process starts from supply of raw materials. Raw materials are sourced from European and Finnish markets. Depending on the product, the main raw material is planed, coated painted and/or varnished on the production line. Generated production losses are used for energy production. Finished products are packed to plastic wrapping. Inhouse transportations of raw materials and finished products are handled with forklifts.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Packaged products are transported to the customers and installed to the building. Packaging materials on construction site are directed to waste treatment. Assembly losses are considered.

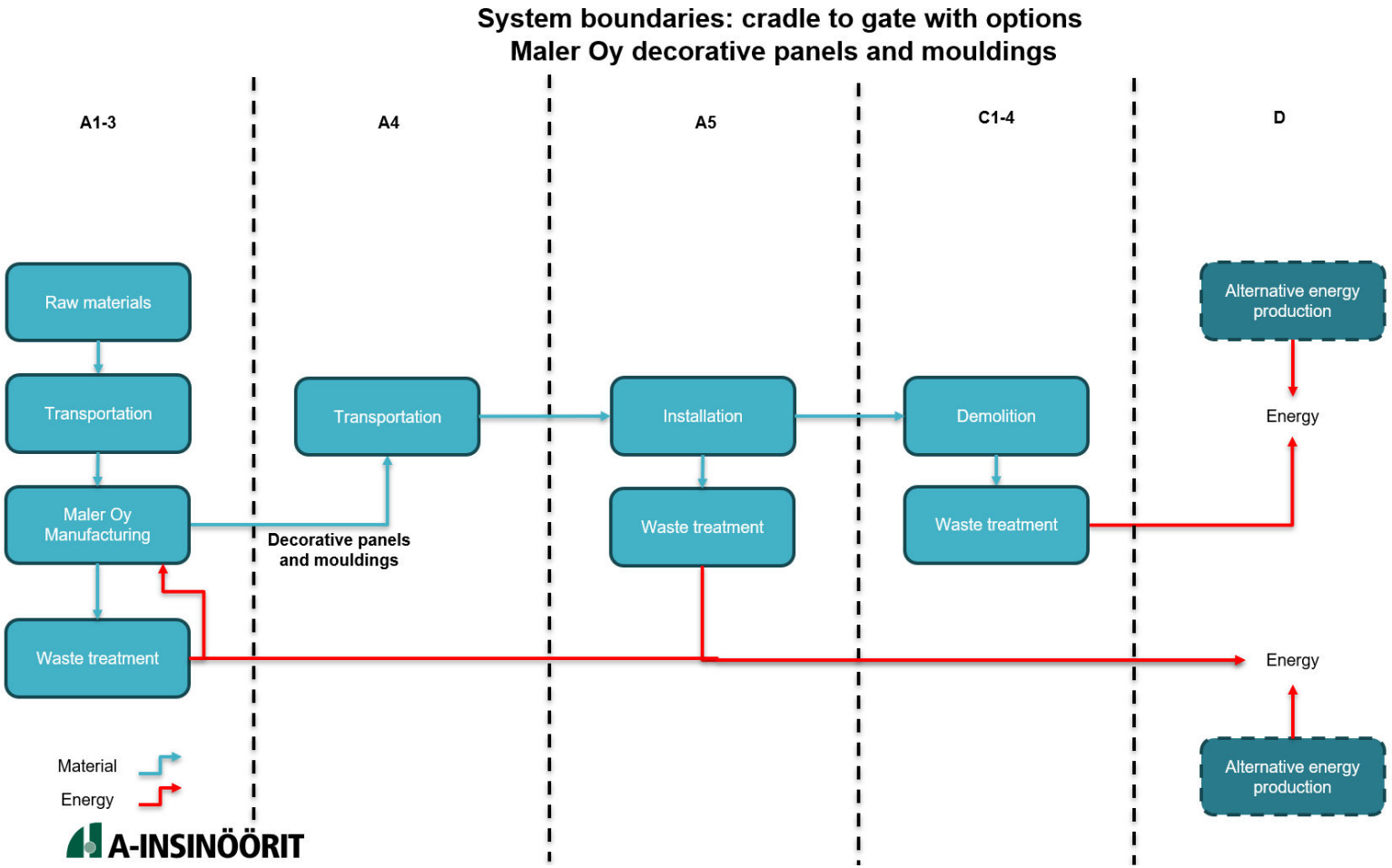
PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.
Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

End of life scenario is based on actual market area and current waste management practises of demolition waste. End of life scenario takes place in Finland. Products are directed to energy recovery in end of life. Transportation to waste treatment is considered.

MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	No allocation
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	Production weighted averaging
Averaging method	Multiple products
Variation in GWP-fossil for A1-A3	< 22%

Averaging is based on two products: painted and not painted decorative panels. 68% of production is painted and the variation in GWP-fossil comes mainly from paint.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10 and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	-1,17E+00	3,92E-02	5,84E-02	-1,07E+00	7,22E-02	3,18E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	5,38E-03	1,31E+00	0,00E+00	-3,37E-01
GWP – fossil	kg CO_2e	1,09E-01	3,92E-02	5,93E-02	2,07E-01	7,22E-02	3,09E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	5,37E-03	3,43E-02	0,00E+00	-3,36E-01
GWP – biogenic	kg CO_2e	-1,28E+00	0,00E+00	-8,74E-04	-1,28E+00	0,00E+00	8,74E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	1,28E+00	0,00E+00	0,00E+00
GWP – LULUC	kg CO_2e	8,74E-04	1,76E-05	2,58E-05	9,17E-04	3,23E-05	4,79E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	2,40E-06	5,31E-06	0,00E+00	-1,24E-03
Ozone depletion pot.	kg CFC-$_{11}$e	1,45E-08	5,79E-10	1,67E-09	1,67E-08	1,07E-09	9,05E-10	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,94E-11	2,13E-10	0,00E+00	-1,75E-08
Acidification potential	mol H^+e	1,47E-03	1,34E-04	6,55E-04	2,26E-03	2,46E-04	1,36E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,83E-05	1,76E-04	0,00E+00	-4,52E-04
EP-freshwater[2)]	kg Pe	1,48E-05	3,05E-06	2,06E-05	3,84E-05	5,62E-06	2,60E-06	MND	MND	MND	MND	MND	MND	MND	0,00E+00	4,18E-07	7,52E-06	0,00E+00	-2,11E-05
EP-marine	kg Ne	4,39E-04	4,39E-05	7,96E-05	5,63E-04	8,09E-05	3,79E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	6,02E-06	9,22E-05	0,00E+00	-1,42E-04
EP-terrestrial	mol Ne	4,73E-03	4,78E-04	1,75E-03	6,96E-03	8,80E-04	4,48E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	6,55E-05	8,87E-04	0,00E+00	-1,51E-03
POCP ("smog")[3)]	kg NMVOCe	1,26E-03	1,97E-04	2,63E-04	1,72E-03	3,63E-04	1,19E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	2,70E-05	2,25E-04	0,00E+00	-8,71E-04
ADP-minerals & metals[4)]	kg Sbe	5,88E-07	1,09E-07	3,35E-07	1,03E-06	2,01E-07	6,51E-08	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,50E-08	4,49E-08	0,00E+00	-4,93E-07
ADP-fossil resources	MJ	2,22E+00	5,69E-01	2,33E+00	5,12E+00	1,05E+00	3,22E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,80E-02	1,63E-01	0,00E+00	-6,99E+00
Water use[5)]	m^3e depr.	6,87E-02	2,81E-03	2,40E-01	3,11E-01	5,18E-03	1,82E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	3,85E-04	4,24E-02	0,00E+00	-9,36E-02

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	2,61E-09	3,93E-09	3,45E-09	9,99E-09	7,23E-09	9,93E-10	MND	MND	MND	MND	MND	MND	MND	0,00E+00	5,38E-10	1,98E-09	0,00E+00	-3,22E-09
Ionizing radiation[6)]	kBq U235e	4,94E-03	4,96E-04	7,77E-02	8,31E-02	9,13E-04	4,22E-03	MND	MND	MND	MND	MND	MND	MND	0,00E+00	6,79E-05	2,61E-04	0,00E+00	-1,59E-01
Ecotoxicity (freshwater)	CTUe	3,75E-01	8,05E-02	9,42E-01	1,40E+00	1,48E-01	1,02E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,10E-02	4,36E-01	0,00E+00	-2,74E-01
Human toxicity, cancer	CTUh	1,96E-11	6,47E-12	2,02E-11	4,63E-11	1,19E-11	4,97E-12	MND	MND	MND	MND	MND	MND	MND	0,00E+00	8,87E-13	3,22E-11	0,00E+00	-3,12E-11
Human tox. non-cancer	CTUh	1,47E-09	3,69E-10	8,13E-10	2,65E-09	6,79E-10	2,89E-10	MND	MND	MND	MND	MND	MND	MND	0,00E+00	5,05E-11	2,06E-09	0,00E+00	-1,06E-09
SQP[7)]	-	2,07E-01	5,73E-01	1,71E-01	9,52E-01	1,06E+00	1,08E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,86E-02	5,41E-02	0,00E+00	-9,82E-01

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8)]	MJ	2,49E+00	7,80E-03	-1,03E+00	1,47E+00	1,44E-02	-7,60E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,07E-03	-1,77E+01	0,00E+00	-9,90E-01
Renew. PER as material	MJ	1,85E+01	0,00E+00	8,45E-03	1,85E+01	0,00E+00	-8,45E-03	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	-1,85E+01	0,00E+00	0,00E+00
Total use of renew. PER	MJ	2,10E+01	7,80E-03	-1,02E+00	2,00E+01	1,44E-02	-7,68E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,07E-03	-3,62E+01	0,00E+00	-9,90E-01
Non-re. PER as energy	MJ	1,89E+00	5,69E-01	2,13E+00	4,58E+00	1,05E+00	9,77E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,80E-02	-6,05E-03	0,00E+00	-6,99E+00
Non-re. PER as material	MJ	4,16E-01	0,00E+00	2,05E-01	6,21E-01	0,00E+00	-2,05E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	-4,16E-01	0,00E+00	0,00E+00
Total use of non-re. PER	MJ	2,30E+00	5,69E-01	2,33E+00	5,20E+00	1,05E+00	-1,07E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,80E-02	-4,22E-01	0,00E+00	-6,99E+00
Secondary materials	kg	6,00E-04	2,42E-04	1,61E-04	1,00E-03	4,46E-04	9,37E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	3,32E-05	3,63E-04	0,00E+00	-1,06E-03
Renew. secondary fuels	MJ	6,82E-06	3,08E-06	1,72E-04	1,82E-04	5,67E-06	9,50E-06	MND	MND	MND	MND	MND	MND	MND	0,00E+00	4,22E-07	1,94E-06	0,00E+00	-1,98E-06
Non-ren. secondary fuels	MJ	2,14E-03	0,00E+00	0,00E+00	2,14E-03	0,00E+00	1,07E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	1,22E-03	8,42E-05	2,20E-03	3,51E-03	1,55E-04	2,06E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,15E-05	4,05E-04	0,00E+00	-2,84E-03

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	6,35E-03	9,64E-04	3,84E-03	1,12E-02	1,78E-03	1,52E-03	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,32E-04	1,48E-02	0,00E+00	-6,59E-03
Non-hazardous waste	kg	3,10E-01	1,78E-02	4,53E-01	7,81E-01	3,29E-02	9,87E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	2,45E-03	1,12E+00	0,00E+00	-1,27E-01
Radioactive waste	kg	1,26E-06	1,21E-07	2,96E-05	3,09E-05	2,23E-07	1,56E-06	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,66E-08	6,61E-08	0,00E+00	-3,43E-05

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	1,87E-03	0,00E+00	0,00E+00	1,87E-03	0,00E+00	9,35E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy rec	kg	2,94E-04	0,00E+00	8,47E-02	8,50E-02	0,00E+00	5,92E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	9,99E-01	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	2,85E-01	2,85E-01	0,00E+00	5,19E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy – Electricity	MJ	0,00E+00	0,00E+00	4,29E-02	4,29E-02	0,00E+00	7,75E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	1,38E+00	0,00E+00	0,00E+00
Exported energy –	MJ	0,00E+00	0,00E+00	2,42E-01	2,42E-01	0,00E+00	4,42E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	7,75E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	2,08E-01	3,90E-02	6,28E-02	3,09E-01	7,18E-02	3,60E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	5,35E-03	3,42E-02	0,00E+00	-3,34E-01
Ozone depletion Pot.	kg $CFC_{-11}e$	2,98E-09	4,62E-10	1,38E-09	4,82E-09	8,51E-10	2,97E-10	MND	MND	MND	MND	MND	MND	MND	0,00E+00	6,33E-11	1,78E-10	0,00E+00	-1,50E-08
Acidification	kg SO_2e	1,36E-03	1,02E-04	4,87E-04	1,95E-03	1,88E-04	1,15E-04	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,40E-05	1,24E-04	0,00E+00	-3,47E-04
Eutrophication	kg PO_4^3e	1,00E-03	2,49E-05	3,07E-04	1,34E-03	4,58E-05	7,20E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	3,41E-06	4,67E-05	0,00E+00	-7,62E-05
POCP (“smog”)	kg C_2H_4e	2,13E-04	9,10E-06	2,71E-05	2,50E-04	1,68E-05	1,39E-05	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,25E-06	9,91E-06	0,00E+00	-4,93E-05
ADP-elements	kg Sbe	9,80E-07	1,07E-07	3,33E-07	1,42E-06	1,96E-07	8,36E-08	MND	MND	MND	MND	MND	MND	MND	0,00E+00	1,46E-08	3,47E-08	0,00E+00	-4,85E-07
ADP-fossil	MJ	2,70E+00	5,61E-01	2,30E+00	5,56E+00	1,03E+00	3,43E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	7,69E-02	1,58E-01	0,00E+00	-4,74E+00

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Imane Uald Lamkaddam as an authorized verifier for EPD Hub Limited
16.04.2025